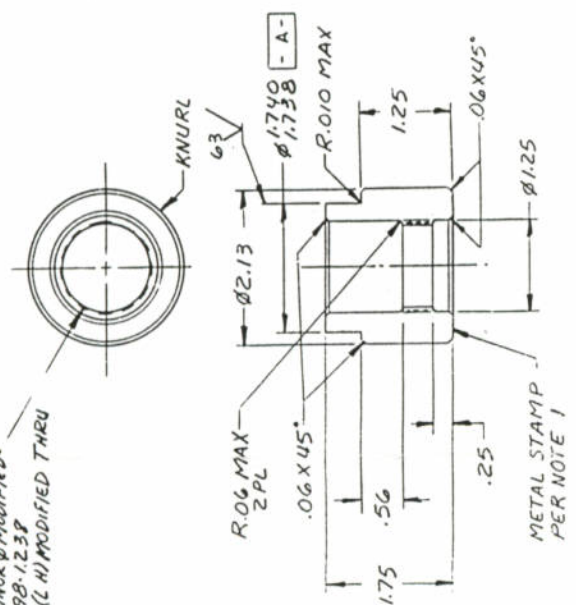
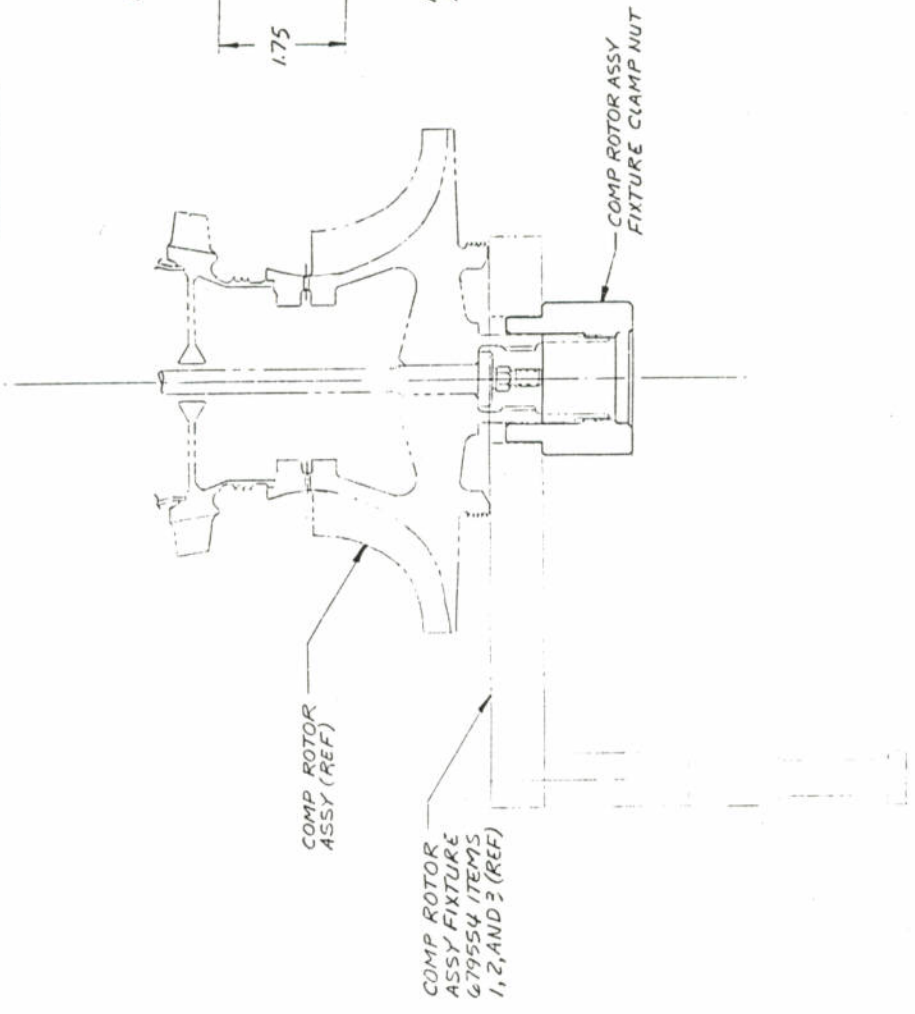


REV	DESCRIPTION	DATE	AUTHORITY	OR	CA

1.1527-1.1567 THRU MINOR Ø MODIFIED-
C3K85-95 TO Ø 1.198-1.237
1.1975-28 UNS-38 (L) MODIFIED THRU
PD 1.1602-1.1603



1.002 A



NOTES
1. MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8" HIGH FIGURES. THE FOLLOWING IS THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER. GIVEN BY NAME OR TRADE MARK.
2. ANODIZE PER AMS 2471

These tool drawings are furnished in accordance with the terms of the Allison Tool Release Agreement. The drawings are to be maintained in the custody of the recipient and shall not be disclosed to any other person without the written consent of Allison Gas Turbine Division, Inc.

23033026 SH

UOS ALL DIMENSIONS ARE IN INCHES		THIRD ANGLE PROJECTION		LOCAL SPEC. REF.	
DRAWING PRACTICE		SURFACE TEXTURE		SCREW THREADS	
GENERAL SPECIFICATIONS		SPEC. SUMMARY		TITLE	
Allison		Allison DIVISION		NUT, CLAMP, COMP ROTOR ASSEMBLY FIXTURE	
MODEL FIRST UNIFORMITY 8.17		MODEL NO.		23033026	
SIZE		FSCM NO.		D 63005	
SCALE		1/1		SHEET	

BREAK SHARP EDGES .020 UOS

APPLICATION: SEE SEPARATE PARTS LIST

DRAWING DATE	26-01-78
DRAFTSMAN	BRADY
CHECKER	BRADY
APPROVED	BRADY
MATERIAL	2024-T4 ALUM
FINISH	WELD OR BRASS
HEAT TREAT AND HARDNESS	SEE NOTE
SURFACE TREAT	SEE NOTE

7
NOT RECOMMENDED FOR USE IN THE FOLLOWING AREAS:
1. WHERE THE PART IS SUBJECT TO
2. WHERE THE PART IS SUBJECT TO
3. WHERE THE PART IS SUBJECT TO
4. WHERE THE PART IS SUBJECT TO

FABRICATION NOTE: IT IS RECOMMENDED THAT THE INITIAL PROCUREMENT OF THIS ITEM BE MADE THROUGH ALLISON GAS TURBINE OPERATIONS TO INSURE PROPER FABRICATION AND TO DEMONSTRATE THAT THE ITEM PERFORMS ITS DESIGN FUNCTION.

REF-6795594-4

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